# Control and Monitoring Units

for Centralized Lubrication Systems Functions and Operation of the Universal Control Unit



Designation Brief description

Versions of the SKF Universal Control Unit for industrial installations

Model E+471	Housing for installation in switchgear cubicle, selectable operating voltage 100120 V AC or 200240 V AC
Model I+471	Housing installed in compact unit, selectable operating voltage 100120 V AC or 200240 V AC
Model E+472	Housing for installation in switchgear cubicle, operating voltage 2024 V AC or DC
Model I+472	Housing installed in compact unit, operating voltage 2024 V AC or DC

Our control units conform to the generally applicable standards.

The product described in these instructions is a control and monitoring unit for centralized lubrication systems on stationary industrial installations. It is supplied either as a constituent part of SKF's compact lubrication units or individually for installation in a switchgear cubicle.

The Universal Control Unit is the foundation of all our new control and monitoring units, and it can also replace all the switchgear cubicle units in use to date. Since the control functions can differ considerably, depending on the installation and application, various models based on the Universal Control Unit are available with functions corresponding to those of the control units employed to date. The former designations for the individual models have, for the most part, been retained.

The Universal Control Unit for industrial lubrication systems is built to conform to the generally recognized state of the art, and it complies with the applicable industrial-safety and accident-prevention regulations.



#### **Control and Monitoring Units**

# Application

The Universal Control Unit was designed to control and monitor centralized lubrication systems used on stationary industrial installations. That is why it may only be used for the purpose set out in these instructions.

We cannot assume any liability for damages resulting from improper use of the unit. The same applies if the unit is operated in a defective state or if modifications are made on the unit that have not been approved by SKF.

Overview of available control units

# Versions, designation

The Universal Control Unit for industrial lubrication systems is available in four versions (cf. page 1). The designations  $\mathbf{E}$  and  $\mathbf{I}$  refer to the place the unit is used, i.e. for  $\mathbf{I}$ (nternal) installation in a compact lubrication unit or for  $\mathbf{E}$ (xternal) installation in a switchgear cubicle.

The designations 471 and 472 reflect the operating voltage range (voltage key).

# Scope of delivery

The Universal Control Unit is supplied either installed as part of a compact lubrication unit (version I) or individually for installation in a switchgear cubicle (version **E**).

The scope of delivery for version **E** includes:

- one Universal Control Unit with the configuration ordered,
- two cable jumpers for selection of the operating voltage range (version E+471 only),
- one set of operating instructions.

# See important product usage information on the back cover.

Designation	Application	I	Designation	Application
EWT2A01-E EWT2A01-S1-E	Pulse monitoring unit	l	IGZ36-20-E IGZ36-20-I	Single-line systems Piston distributors
EWT2A04-E EWT2A04-S1-E	Pulse monitoring unit		IGZ36-20-S6-E IGZ36-20-S6-I	Single-line systems Piston distributors
EXZT2A02-E EXZT2A02-I	Single-line systems Piston distributors	I	IGZ38-M-10-E	Oil+air lubrication Single-line systems
EXZT2A03-E FXZT2A03-I	Single-line systems Piston distributors			Piston distributors
EXZT2A05-E EXZT2A05-I	Progressive systems		IGZ51-20-E IGZ51-20-I	Progressive systems
EXZT2A06-E EXZT2A06-I	Progressive systems		IGZ51-20-S2-E IGZ51-20-S2-I	Progressive systems
EXZT2A07-E EXZT2A07-I	Single-line systems Piston distributors	1	IGZ51-20-S3-E IGZ51-20-S3-I	Single-line systems Piston distributors
IG351-10-E IG351-10-I	Electronic timer for centralized lubrication systems		IGZ51-20-S7-E IGZ51-20-S7-I	Progressive systems
IG38-30-I IGZ38-30-E IGZ38-30-I	Single-line systems Piston distributors		IGZ51-20-S8-E IGZ51-20-S8-I	Progressive systems
IGZ38-30-E IGZ38-30-I	Single-line systems Piston distributors		IZ361-30-E IZ361-30-I	Circulating and distributor lubrication
IG54-20-E IG54-20-I	Oil+air lubrication	l	IZ38-30-1	Single-line systems
IG54-20-S1-E IG54-20-S1-I	Oil+air lubrication		IGZ38-30-E IGZ38-30-I	Piston distributors
IG54-20-S3-E IG54-20-S3-I	Oil+air lubrication		IZ52-20-E IZ52-20-I	Chain lubrication
IG54-20-S4-E IG54-20-S4-I	Oil+air lubrication			

# Safety pointers

The Universal Control Unit for industrial lubrication systems is designed for operation on industrial DC or AC power mains (cf. Technical Data). Any other use is not permitted.

The electrical connections for the unit may only be made by trained and qualified staff who are able to recognize shock hazards. Attention must be paid to local operating conditions and applicable regulations (e.g. DIN, VDE).

Improperly connected equipment can cause extensive property damage and personal injury.

All adjustments of the unit may only be made by qualified personnel. Qualified personnel are persons who have been trained, appointed and instructed by the owner of the systems.

Unauthorized conversion of the unit and the use of non-approved spare parts and aids are not permitted.

#### The unit's housing must not be opened.

If the unit malfunctions, please contact a SKF Lubrication Systems proxy.

# Operation

The Universal Control Unit installed in a compact unit, version I, may only be operated by qualified staff who are able to recognize shock hazards unless the control unit has a separate power supply that has been installed by trained staff for parameterization purposes and all the other exposed parts are dead.

# Structure of the operator displays

The illustration shows the operator interface with its display and control elements. The display elements are the 8-place LC display (1) and the LED displays (2). The pushbuttons (3) are the control elements. The table provides an overview of the display and control elements.



 LC display
Light-emitting diodes (LED) 3 Pushbuttons4 Service interface

# LED display

A burning green LED shows that the power for the unit is on.

If the red LED lights up, that usually indicates a fault state.

Overview of display and control elements			
Element	Designation	Function	
))))))))	LC display	Display function Status display: shows the states of the inputs and outputs Parameter display: shows the set and adjustable parameters Info display: shows the type of unit and loaded software version	
<b>4</b>	Power LED	Lights when power to the unit is on	
<b>ĕ</b>	Fault LED	Lights in the event of a fault	
۲	DK button	1. Trips intermediate lubrication 2. Clears an error message	
	Select button	Change to parameter display, selection of parameter values to be displayed or changed	
	UP button	Change to info display, changing of parameter values	
$\bigcirc$	Down button	Changing of parameter values	

#### **Control and Monitoring Units**

# LC display

The 8-place LC display has various display functions:

Status display: Shows states of the inputs and outputs.

Info display: Shows the type of unit and software version.

#### Parameter display:

Shows the set and adjustable parameters.

The status display is the basic display mode. From there it is possible to change to the parameter display or info display mode.

# The status display

The status display shows the states of the control unit's inputs and outputs. It is the standard display and is always active when power is applied to the unit.

Only configured outputs or inputs are displayed. The configuration of the inputs and outputs depends on your type of unit.

#### Example:

Breakdown of the LC status displays



Pos. 6–8 Outputs d1 to d3

# Symbols of the status display

NO contact displays:



NO/NC contact open

NO/NC contact closed

Changeover contact displays:



Changeover contact in energized position



Changeover contact in

de-energized position

# The info display

The type of unit and firmware version of the controller can likewise be shown via the LC display.

The info display is changed to from the status display by pressing the  $\bigcirc$  button.

If the designation is more than eight places long, the rest is shown by pressing the  $\bigcirc$ button in the display once again.

The info display mode is left again by pressing ( ) three times.

# The parameter display

By pressing the <sup>(i)</sup> button it is possible to move from the status display to the parameter display.

For reasons of space, theparameter values are displayed in exponential notation.

 $100 = 1 \times 10^2 = 1 E 02$ 

The following examples show how to read the displays.

Dispaly value	Meaning
TP10E00I	interval time 10 (10*10 <sup>0</sup> ) pulses
TP01E02M	interval time 100 (1*10 <sup>2</sup> ) minutes
TP15E01S	monitoring time 150 (15*10 <sup>1</sup> ) seconds or 2.5 minutes

#### Breakdown of the LC parameter display

Parame	eter o	lispla	ay				
Iı	I2	Iз	I4	I5	dı	dz	dз
	2	3	4	5	6	7	<b>T</b> 8
Pos. 1–2Parameter designationPos. 3–4Base valuePos. 5Symbol E(xponent)Pos. 6–7ExponentPos. 8Unit							

#### Parameter display possibilities \*)

LC display	Parameter designation	Value range	Unit
RΔ	Mode of operation		
TP	Interval time	01 F 00 - 99 F 04	M(inutes) / S(econds) / I(nulses)
TU	Monitoring time	01 E 00 - 99 E 03	S(econds)
TN	Delay time	00 E 00 - 99 E 03	S(econds)
TV	Lead time	01 E 00 - 99 E 04	S(econds)
11	Limit value 1	01 E 00 - 25 E 04	*0.01 l(pulses/minutes)
12	Limit value 2	01 E 00 - 25 E 04	*0.01 l(pulses/minutes)
13	Limit value 3	01 E 00 - 25 E 04	*0.01 l(pulses/minutes)
TL	Pump running time	01 E 00 - 15 E 00	S(econds)
ТК	MK pulse monitoring timet	01 E 00 - 12 E 01	S(econds)
MI	MK pulse scaling	01 E 00 - 10 E 00	
NH	Signal edges (number of strokes)	1 - 30	
NI	Number of lube pulses	01 E 00 - 99 E 03	l(pulses)
VZ	Prelubrication cycles	00 E 00 - 99 E 00	

\*) Take the type and size of lubrication system into account when setting the parameters.

# Adjustment of parameters

Take the type and size of lubrication system into account when setting the parameters.

Pay attention to the maximum ON times of the motors and valves in the case of all settings that have an impact on the pump running time.

To set the parameters, press the O button on the parameter display until the value to be set flashes.

If the displayed parameter cannot be changed, only a static display of the value will be shown. Which parameters can be changed will depend on your type of unit. Select the desired value by pressing O or O. It is not possible to enter impermissible parameters, e.g. ones exceeding the range of values shown in the overview above. Instead, the display will be reset to the preset value.

Press the 🕑 button after entering the parameter value. The entire display flashes, confirming that the entered value has been taken over.

To leave the parameter display, press the O button until the status display is returned to. The new parameters usually take effect when the next interval begins.

One exception is when the mode of operation (BA) is changed. It only takes effect after the unit has been switched off and then started again. Beforehand, the entire display flashes after the mode is changed. But the normal sequence of functions is still assured.

#### Changing parameters

Step	Button	Display	
1	Press	HEIGE001	The parameter value to be changed flashes
2	Press 💧 or 文 until	TP20E00E	the desired parameter value is reached
3	Repeat steps 12 until all the p	arameter values have been set.	
4	Press		the entire display flashes
5	Reneat stens 14 until all the n	arameters have been set	
6	Press 💮		Change to status line

# Use as a Replacement Unit

The control unit may only be replaced by qualified staff who are able to recognize shock hazards.

The unit may only be adjusted by trained and qualified staff.

If you want to replace an existing control unit with the Universal Control Unit, please observe the following pointers.

#### Before you exchange the units, check whether the mains voltage is the same as that indicated on the new control unit.

Make a note of the parameter values on the unit to be replaced. Which values are involved will depend on your type of unit. Please consult the respective description of the unit for this information. If necessary, label all the cable conductors to be reconnected with the previous terminal designations like, for instance, WS, DS, DS2, MK, DK, +, –, etc. The conductors to be reconnected to relays d1, d2 and d3 must be additionally labeled with the corresponding terminal numbers.

Now remove the control unit and replace it with the Universal Control Unit. Connect the inputs and outputs in keeping with their previous functions. The configuration of the inputs and outputs can be seen from the sticker attached to the top of the unit or from the chapter applying to your type of unit.

Make sure the voltage selection described in the assembly chapter has been done correctly and only then connect the unit to the power supply.

# The power must switched on and off abruptly.

Then use the keyboard on the Universal Control Unit to transfer the parameter values from the old control unit.

#### Please remember that the Universal Control Unit has to be connected to the power supply before you can change the parameters.

Check the status display to find out whether the unit is functioning.

# Faults

#### Fault displays

If a fault detected by one of the monitoring sensors should occur while the centralized lubrication system is in operation, the control unit will display the fault. The red fault LED will light up and the symbol for the respective input will flash on the display.

Which fault is involved will depend on your type of unit. You will find further information on this point in the corresponding chapter for your type of unit.

After the fault has been remedied, clear the fault display by pressing the ④ button.

Clear an error message only after its cause has been remedied.

#### Equipment faults

Equipment faults are malfunctions that affect the control unit itself.

#### Start faults

A start fault is involved when the control unit displays one of the isted error messages after the power is turned on. In such a case please contact a SKF Lubrication Systems proxy.

Error message on LC display	Meaning
ERR1	No configuration loaded
ERR2	Checksum wrong
ERR3	Wrong firmware

#### Other faults or damages

If your control unit does not function as described in the respective chapter covering your type of unit, please check first whether the unit and all the leads have been correctly installed and whether all the lubricant lines are tight.

Also check whether the unit you are using is designed for the mains voltage available or whether you have correctly selected the voltage.

If you are unable to remedy the fault in this way, please contact a SKF Lubrication Systems proxy.

The housing of the unit must not be opened.

# Maintenance and repairs

The Universal Control Unit requires no maintenance. Nevertheless, you should perform the following checks at regular intervals to ensure faultless functioning of the control unit:

- Check the control unit's basic functions by pressing the () button.
- Check the electrical connections.

Any further work may only be done by a SKF Lubrication Systems employee.



#### Technical Data Version +471 / +472

Rated input voltage Un Version +471 100120 V AC or 200240 V AC Version +472	Output voltage for inputs and external loads
Rated value of input voltage	Rated output current ("+" outputs)110 mA of that figure for external loads max. 60 mA
(85132 V / 170264 V) Version +472 0.85 Un to 1.1 Un (1726.4)	MK input, max. input frequency
Rated frequency Version +471	Conductor connection (flexible) with tubular end sleeves max. 2.5 mm <sup>2</sup> or 2× 0.75 mm <sup>2</sup> with twin tubular end sleeves max. 2× 1.5 mm <sup>2</sup> stripped length 8 mm
Rated value of frequency Version +471	Type of enclosure (version E)
Release value of Un max. 10% Recovery time 1 s	Pollution degree
Residual ripple of input voltage Version +471 not applicable Version +472 DC: max. 5%	Dimensions BxHxT (version E) approx. 70mm×75mm×110mm Voltage endurance to EN 61131-2 and EN 50178
Max. fusing 6.3 A Max. switching current 5 A AC Max. relay switching voltage 250 V AC	Power supply / relay contacts
Overvoltage category to DIN VDE 0110 III Rated voltage of inputs	EMV Immunity EN 61000-6-2 Emitted interference EN 500081-1
Input level low 0 V+4 V Input level high +10 V+26.4 V	Dynamic strength to EN 60068-2-6 10–57 Hz; 0.075 mm (amplitude) Impact resistance to EN 600068-2-27 15 g; 11 ms (half-sine)
Coincidence factor for the inputs max. 0.8	

#### Order No. 1-1700-1-EN

Subject to change without notice! (07/2009)

#### Important product usage information

All products from SKF may be used only for their intended purpose as described in this brochure and in any instructions. If operating instructions are supplied with the products, they must be read and followed. Not all lubricants are suitable for use in centralized lubrication systems. SKF does offer an inspection service to test customer supplied lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1013 mbars) by more than 0.5 bar at their maximum permissible temperature.

Hazardous materials of any kind, especially the materials classified as hazardous by European Community Directive EC 67/548/EEC, Article 2, Par. 2, may only be used to fill SKF centralized lubrication systems and components and delivered and/or distributed with the same after consulting with and receiving written approval from SKF.

#### Leaflet information

ontrol units	
for progressive systems	1-1700-2-EN
for oil+air lubrication	1-1700-3-EN
for single-line systems	1-1700-4-EN

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