Accessories for Minimal Quantity Metering

for chain lubrication and surface wetting







Nozzles

Pinpoint application of metered quantities of oil

Brushes

Storage of lubricant, continuous application

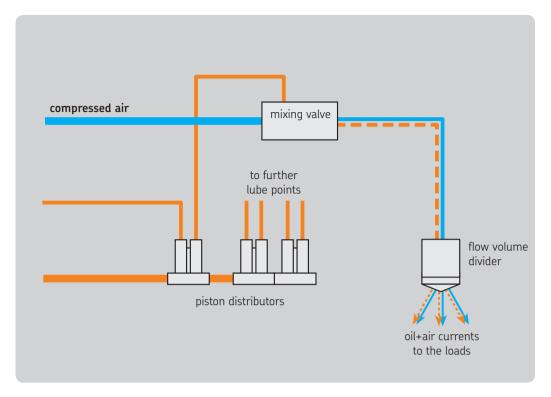
Spray and mixing heads

Even spraying of lubricant with the help of air

Flow volume dividers

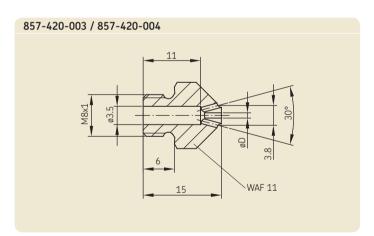
Division of a continuous oil+air current into 2, 3, 4, 5 or 6 equal quantities

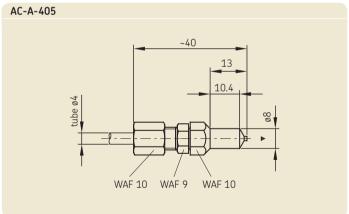




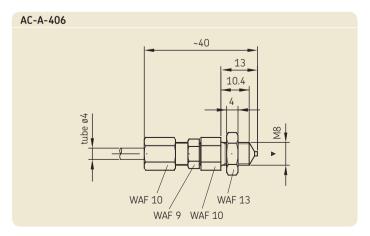
Nozzles with and without check valve

for pinpoint application of a metered quantity of oil





Nozzles			
Order No.	Number of outlet ports	øD [mm]	
857-420-003 857-420-004	1 3	0.6 1.0	
AC-A-405 AC-A-406	1 1		



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Spray heads with check valve, without metering of their own

A metered quantity of oil is fed to a current of air in spray heads. They are always used when a fixed connection of the secondary line to the lube point is not possible, e.g. for the lubrication of chain links, gears, tools and workpieces.

The oil is apportioned by piston distributors installed between the pump and spray heads.

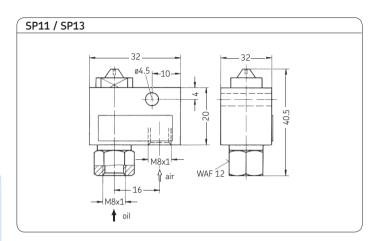
Spray heads	
Order No.	Number of bores
SP11 SP13	1 3
501-100-009 501-100-010	1 3

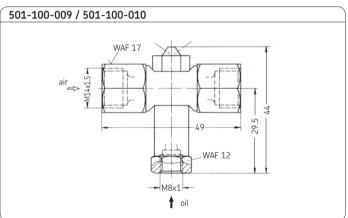
Connection pieces tapped for solderless tube connection for air and oil line

Order No. **402-006** for tube 2.5 mm diam. Order No. **404-003** for tube 4 mm diam. Order No. **406-158** for tube 6 mm diam.

Washer, order No. DIN7603-A8x11.5-CU

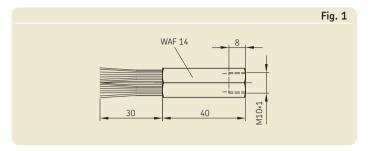
Please, see also important product usage information on the back cover.

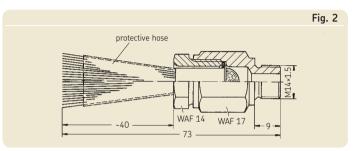




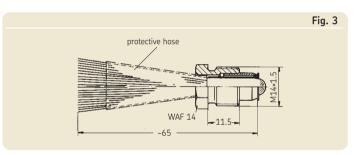
1-5012-5-EN 3

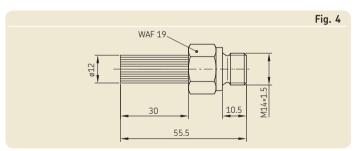
Brushes

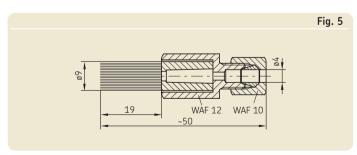


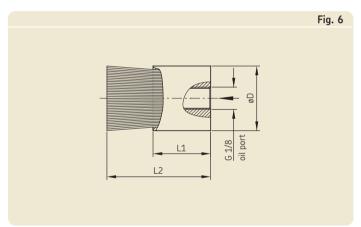


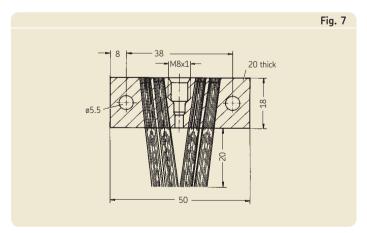
Brushes					
Order No.	Brush material Protective hose			Fig.	
992-000-289 995-001-577 995-001-618 995-001-626 995-001-627 992-000-280 24-2580-2030	Perlon, soft – horse hair – horse hair ja horse hair – horse hair ja PA – PA 6.6 –			1 2 2 3 3 4 5	
Order No.	Brush material	L1	L2	øD	Fig.
169-000-193 169-000-194	corrugated cast steel wire	25 25	45 53	28 16	6
992-000-171	horse hair				7











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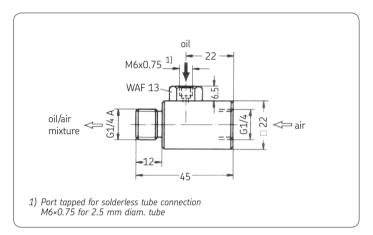
Mixing heads without metering of their own

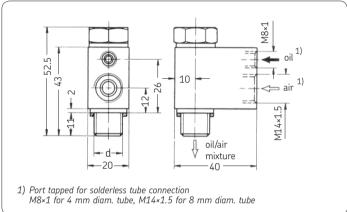
to supply one load

The pressure line and secondary line come together in mixing heads. The mixing heads can be introduced directly into the consuming point's thread.

Mixing heads require a metering piston distributor of an intermittently operated single-line central lubrication system or an injection oiler in order to supply oil (cf. leaflet 1-5012-4-EN).

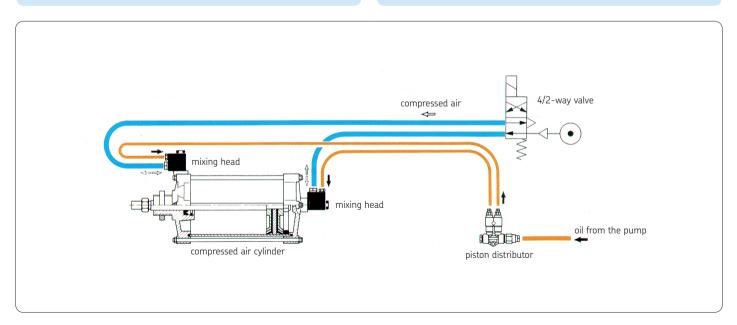
Since no oil is deposited in the pressure line, there is no "cloud of oil haze" when a system is started up after a shutdown.





Mixing heads for 2.5 mm diam. secondary line Order No. 161-300-308

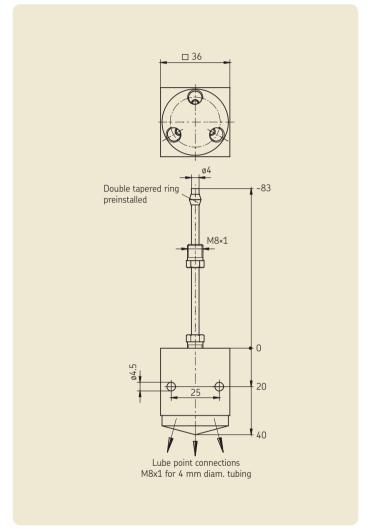
Mixing heads for 4 mm diam. secondary line					
Order No.	d				
161-300-301 161-300-302	M14x1.5 G ¹ / ₄ A				

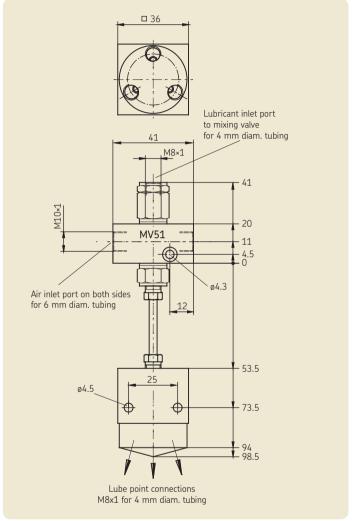


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Flow volume dividers

For uniform apportionment of oil+air or fluid grease+air currents to 2 or more lube points. The outlet ports should be as free of pressure as possible, but differences in secondary-line length of up to 0.5 m are of no consequence.





Order No.	Lube points			
169-000-182 169-000-183 169-000-184 169-000-185 169-000-186	2 3 4 5 6			
Mounting position preferably vertical				

Order No.	Lube points			
169-000-252 169-000-253 169-000-254 169-000-255 169-000-256	2 3 4 5			
Mounting position preferably vertical				

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Order No. 1-5012-5-EN

Subject to change without notice! (07/2009)

Important product usage information

All products from SKF may be used only for their intended purpose as described in this brochure and in any instructions. If operating instructions are supplied with the products, they must be read and followed. Not all lubricants are suitable for use in centralized lubrication systems. SKF does offer an inspection service to test customer supplied lubricant to determine if it can be used in a centralized system. SKF lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1013 mbars) by more than 0.5 bar at their maximum permissible temperature.

Hazardous materials of any kind, especially the materials classified as hazardous by European Community Directive EC 67/548/EEC, Article 2, Par. 2, may only be used to fill SKF centralized lubrication systems and components and delivered and/or distributed with the same after consulting with and receiving written approval from SKF.

Further brochures

1-9201-EN Transport of Lubricants in Centralized Lubrication Systems

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